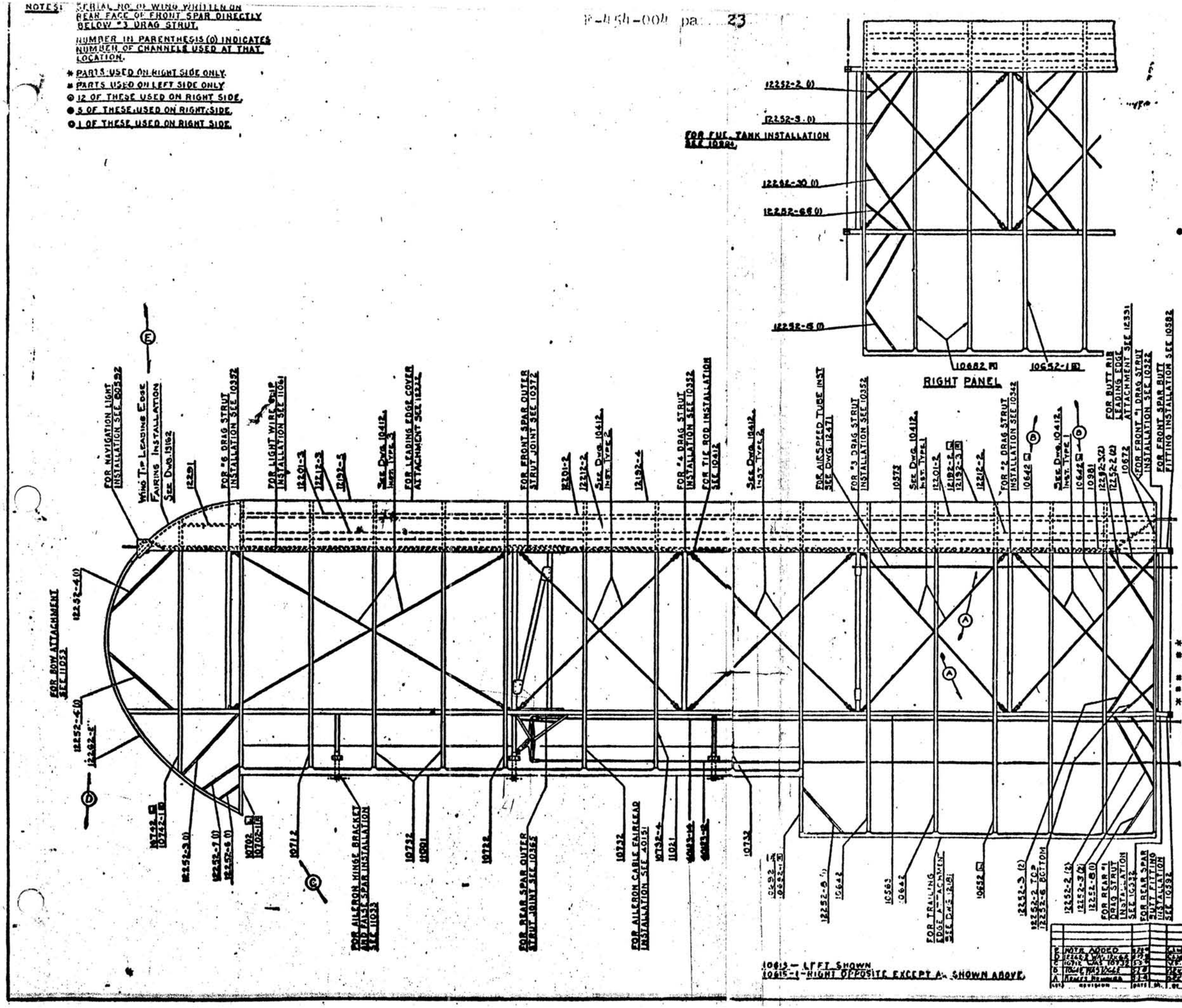
NOTES: SERIAL NO. OF WING WRITTEN ON REAR FACE OF FRONT SPAR DIRECTLY BELOW #3 DRAG STRUT.

NUMBER IN PARENTHESIS (0) INDICATES NUMBER OF CHANNELS USED AT THAT LOCATION.

* PARTS USED ON RIGHT SIDE ONLY.
\# PARTS USED ON LEFT SIDE ONLY
◎ 12 OF THESE USED ON RIGHT SIDE.
● 3 OF THESE USED ON RIGHT SIDE.
⊙ 1 OF THESE USED ON RIGHT SIDE.



10615 — LEFT SHOWN
10615-1 — RIGHT OPPOSITE EXCEPT AS SHOWN ABOVE.

*4	36	P-K SCREW-ROUND HD-TYPE A	
*6	2	P-K SCREW-ROUND HD-TYPE A	
*4	167	P-K SCREW-ROUND HD-TYPE 2	
	5	RIVET 1/8 SOFT STEEL 3/8 LONG	
	12	RIVET 1/8 ALUM. 3/8 LONG	
*4-36	30	MACH. SCREW-ROUND HD-1/2 LONG	
*6-32	18	MACH. SCREW-ROUND HD-3/8 LONG	
*6-32	11	MACH. SCREW-FLAT HD. 1/2 LONG	
*8-32	8	MACH. SCREW-ROUND HD-1/2 LONG	
*8-32	3	MACH. SCREW-FLAT HD-1/2 LONG	
*10-32	2	MACH. SCREW-ROUND HD-3/4 LONG	
*10-32	2	MACH. SCREW-FLAT HD-1/2 LONG	
AN380-2-2	42	COTTER PIN	
AN935-4	10	LOCK WASHER	
AN935-6	23	LOCK WASHER	
AN935-8	8	LOCK WASHER	
AN960-10	48	WASHER	
AN960-516	14	WASHER	
AN960-616	6	WASHER	
1180	4	WASHER	
*4-36	10	HEX. NUT	
*6-32	23	HEX. NUT	
MS345(8-4)	4	NUT	
*8-32	8	HEX. NUT	
MS345(8-5)	16	NUT	
*10-32	2	ELASTIC STOP NUT OR BOOTS NUT	
AN310-3	25	NUT	
AN310-5	9	NUT	
AN310-08	2	NUT	
AN310-6	6	NUT	
AN3-5	22	BOLT	
AN3-6	2	BOLT	
AN3-11	1	BOLT	
AN5-14	2	BOLT	
AN5-15	9	BOLT	
AN5-16	1	BOLT	
AN5-17	1	BOLT	
AN6-15	6	BOLT	
60091-2	7	BOLT	
60091-3	2	BOLT	
60091-4	1	BOLT	
60091-5	1	BOLT	
60091-6	1	BOLT	
60091-8	2	BOLT	
10151	10	LOCK PLATE	
1179	2	BUSHING	
141		TRAILING EDGE	
1135	1	ALUM. STRIP	
10881	2	FUEL TANK SUPPORT CHANNEL	
11151	4	RIB FAIRLEAD BR'KT "U" PLATE	
11141	4	RIB FAIRLEAD BR'KT PLATE	
12262-2	1	BOW	
A80-R	1	NAV. LIGHT BR'KT ASSEM.	
A80-L	1	NAV. LIGHT BR'KT ASSEM.	
18 GA.	1	COPPER WIRE — 2 WIRE CABLE RUBBER COVERED PAR PHONE	
-	1	AIR SPEED TUBE — 3/4 O.D. ALUM. — 42" LONG	
40123-12	1	AILERON BALANCE CABLE	
40123-15	1	AILERON BALANCE CABLE	
40123-16	1	AILERON CONTROL STICK CABLE	
40071	6	FAIRLEAD	
40081	6	SNAP RING	

10181-4	4	TIE ROD
10181-3	4	TIE ROD
10161-2	2	WIRE PULL
10161-3	6	WIRE PULL
10171-2	2	WIRE PULL
10171-3	2	WIRE PULL
130	2	LEADING EDGE ANGLE-CENT & OUT
186	1	LEADING EDGE ANGLE-INBOARD
187	1	LEADING EDGE "L" CHANNEL-INBOARD
J3-106	2	LEADING EDGE "U" CHAN-CENTER OUT
137	1	LEADING EDGE-INBOARD
1034	1	LEADING EDGE-CENTER
185	1	LEADING EDGE-OUTBOARD
1140	1	CHANNEL BRACE
1178	1	CHANNEL BRACE
131	4	CHANNEL BRACE
10732-4	4	RIB
182	5	CHANNEL BRACE
10412	—	TIE ROD INST. DWG.
189	2	CHANNEL BRACE
1126	2	CHANNEL BRACE
1127	1	CHANNEL BRACE
180	7	CHANNEL BRACE
193	2	CHANNEL BRACE
11061	11	LIGHT WIRE CLIPS
10971	1	BOW, SPAR FITTING
10961	1	BOW, SPAR FITTING
10951	1	BOW, SPAR FITTING
10941	1	BOW, SPAR FITTING
11021	1	FALSE SPAR-INBOARD
11001	1	FALSE SPAR-OUTBOARD
11041	1	FAIRLEAD HOUSING BR'KT
10931	3	HINGE BR'KT, FALSE SPAR CLAMP
10902	1	AILERON HINGE BRACKET
10912	2	AILERON HINGE BRACKET
10231	16	CLEVIS
10221	4	CLEVIS
10261	16	CLEVIS PLATE
10271	4	CLEVIS PLATE
10211	16	NIPPLE
10201	4	NIPPLE
40001	1	PUSH PULL ROD
10301	1	BELL CRANK BRACKET BRACE
10365-3	1	SUB ASSEM. OF BELL CRANK & BR'KT
10365-2	1	SUB ASSEM. OF BELL CRANK & BR'KT
10532	1	LIFT STRUT ASSEM.
10522	1	LIFT STRUT ASSEM.
10401	2	HINGE FITTING
10391	2	HINGE FITTING
10451	2	FILLER BLOCK
10441	2	FILLER BLOCK
10381	1	FILLER BLOCK
10511	1	ANGLE
10281	5	ANGLE
10281	3	ANGLE
10311	1	ANGLE
10301	1	ANGLE
10241-1	1	ANGLE
10241	1	ANGLE
10251-1	1	ANGLE
10251	1	ANGLE
10133	1	STRUT POINT "N" BRACE
10042	1 EA.	#4 & #6 DRAG STRUT ASSEM.
10032	1	#3 DRAG STRUT ASSEM.
10082	1	#2 DRAG STRUT ASSEM.
10102	1	#1 DRAG STRUT ASSEM.
10742	1	TIP RIB
10702	1	OUTBOARD AILERON RIB
10722	1	#11 RIB
10732	4	THREE QUARTER RIB
10712	1	#16 RIB
10692	1	INBOARD AILERON RIB
10642	4	FULL RIB
10652	1	#4 RIB
10682	1 EA.	#2 & #3 RIB
10682	1 EA.	#2 & #3 RIB
10672	1	BUTT RIB
10563	1	REAR SPAR
10573	1	FRONT SPAR

D	WAS ADDED	5-28-41					
C	12262-1 WAS 10662	5-9-41					
B	10702 WAS 10672	5-7-41					
A	REVISED PER ENGR. ORDER	5-2-41					
LTR.	REVISION	DATE	BY	CK'D	APP'D		

PIPER AIRCRAFT CORP.
LOCK HAVEN, PENNA.

WING ASSEMBLY

DRAWN	V.P.E.		10615
4-28-41	5-23-41		